

$20 + 1 \times 3 = \boxed{23}$

$15 + 12 \times 2 = \boxed{39}$

$2 + 2 \times 2 = \boxed{6}$

$19 + 2 \times 4 = \boxed{27}$

$17 + 17 \times 4 = \boxed{85}$

$7 + 18 \times 3 = \boxed{61}$

$20 + 10 \times 1 = \boxed{30}$

$8 + 16 \times 1 = \boxed{24}$

$6 + 16 \times 4 = \boxed{70}$

$18 + 1 \times 4 = \boxed{22}$

$13 + 8 \times 2 = \boxed{29}$

$5 + 13 \times 1 = \boxed{18}$

$10 + 20 \times 1 = \boxed{30}$

$14 + 13 \times 3 = \boxed{53}$

$19 + 13 \times 1 = \boxed{32}$

$11 + 3 \times 4 = \boxed{23}$

$2 + 20 \times 3 = \boxed{62}$

$10 + 18 \times 1 = \boxed{28}$

$6 + 10 \times 2 = \boxed{26}$

$16 + 4 \times 1 = \boxed{20}$

$6 + 16 \times 2 = \boxed{38}$

$11 + 8 \times 4 = \boxed{43}$

$13 + 15 \times 1 = \boxed{28}$

$20 + 3 \times 3 = \boxed{29}$