

$20 + 2 \times 2 = \boxed{24}$

$3 + 8 \times 2 = \boxed{19}$

$13 + 5 \times 1 = \boxed{18}$

$16 + 19 \times 1 = \boxed{35}$

$9 + 6 \times 3 = \boxed{27}$

$20 + 11 \times 2 = \boxed{42}$

$2 + 16 \times 3 = \boxed{50}$

$11 + 17 \times 3 = \boxed{62}$

$2 + 19 \times 3 = \boxed{59}$

$12 + 1 \times 4 = \boxed{16}$

$7 + 15 \times 3 = \boxed{52}$

$19 + 20 \times 2 = \boxed{59}$

$2 + 4 \times 3 = \boxed{14}$

$5 + 12 \times 1 = \boxed{17}$

$6 + 16 \times 3 = \boxed{54}$

$3 + 17 \times 4 = \boxed{71}$

$1 + 11 \times 1 = \boxed{12}$

$14 + 7 \times 2 = \boxed{28}$

$8 + 6 \times 3 = \boxed{26}$

$12 + 6 \times 4 = \boxed{36}$

$2 + 20 \times 1 = \boxed{22}$

$6 + 20 \times 1 = \boxed{26}$

$11 + 19 \times 3 = \boxed{68}$

$7 + 15 \times 3 = \boxed{52}$