

$$20 + 6 \times 2 = \boxed{32}$$

$$2 + 2 \times 4 = \boxed{10}$$

$$5 + 7 \times 2 = \boxed{19}$$

$$11 + 14 \times 4 = \boxed{67}$$

$$14 + 20 \times 4 = \boxed{94}$$

$$6 + 13 \times 4 = \boxed{58}$$

$$17 + 5 \times 4 = \boxed{37}$$

$$13 + 9 \times 2 = \boxed{31}$$

$$4 + 11 \times 3 = \boxed{37}$$

$$2 + 4 \times 3 = \boxed{14}$$

$$7 + 6 \times 4 = \boxed{31}$$

$$17 + 11 \times 1 = \boxed{28}$$

$$11 + 19 \times 2 = \boxed{49}$$

$$15 + 6 \times 3 = \boxed{33}$$

$$12 + 6 \times 3 = \boxed{30}$$

$$1 + 8 \times 3 = \boxed{25}$$

$$9 + 14 \times 2 = \boxed{37}$$

$$1 + 4 \times 4 = \boxed{17}$$

$$1 + 10 \times 4 = \boxed{41}$$

$$17 + 18 \times 2 = \boxed{53}$$

$$1 + 19 \times 1 = \boxed{20}$$

$$5 + 10 \times 3 = \boxed{35}$$

$$12 + 14 \times 4 = \boxed{68}$$

$$5 + 9 \times 3 = \boxed{32}$$