

$19 + 3 \times 4 = \boxed{31}$

$16 + 1 \times 3 = \boxed{19}$

$13 + 9 \times 3 = \boxed{40}$

$14 + 1 \times 4 = \boxed{18}$

$1 + 6 \times 2 = \boxed{13}$

$3 + 8 \times 4 = \boxed{35}$

$9 + 7 \times 1 = \boxed{16}$

$20 + 8 \times 2 = \boxed{36}$

$1 + 17 \times 4 = \boxed{69}$

$13 + 16 \times 3 = \boxed{61}$

$6 + 20 \times 2 = \boxed{46}$

$20 + 4 \times 3 = \boxed{32}$

$1 + 19 \times 4 = \boxed{77}$

$14 + 19 \times 1 = \boxed{33}$

$20 + 5 \times 3 = \boxed{35}$

$12 + 17 \times 1 = \boxed{29}$

$14 + 1 \times 1 = \boxed{15}$

$19 + 20 \times 2 = \boxed{59}$

$1 + 6 \times 2 = \boxed{13}$

$9 + 6 \times 3 = \boxed{27}$

$4 + 4 \times 1 = \boxed{8}$

$15 + 12 \times 1 = \boxed{27}$

$6 + 1 \times 4 = \boxed{10}$

$11 + 19 \times 2 = \boxed{49}$