

$8 + 6 \times 4 = \boxed{32}$

$20 + 16 \times 2 = \boxed{52}$

$18 + 19 \times 3 = \boxed{75}$

$13 + 2 \times 1 = \boxed{15}$

$13 + 7 \times 4 = \boxed{41}$

$2 + 10 \times 4 = \boxed{42}$

$15 + 10 \times 3 = \boxed{45}$

$15 + 3 \times 1 = \boxed{18}$

$7 + 3 \times 3 = \boxed{16}$

$4 + 16 \times 2 = \boxed{36}$

$14 + 13 \times 1 = \boxed{27}$

$16 + 15 \times 4 = \boxed{76}$

$12 + 15 \times 1 = \boxed{27}$

$12 + 8 \times 3 = \boxed{36}$

$12 + 4 \times 4 = \boxed{28}$

$16 + 6 \times 3 = \boxed{34}$

$2 + 13 \times 4 = \boxed{54}$

$1 + 9 \times 2 = \boxed{19}$

$17 + 8 \times 4 = \boxed{49}$

$8 + 13 \times 1 = \boxed{21}$

$20 + 19 \times 3 = \boxed{77}$

$17 + 12 \times 3 = \boxed{53}$

$8 + 1 \times 1 = \boxed{9}$

$10 + 6 \times 3 = \boxed{28}$