

$4 + 11 \times 1 = \boxed{15}$

$11 + 13 \times 1 = \boxed{24}$

$15 + 16 \times 2 = \boxed{47}$

$4 + 20 \times 4 = \boxed{84}$

$5 + 17 \times 1 = \boxed{22}$

$12 + 18 \times 3 = \boxed{66}$

$20 + 7 \times 4 = \boxed{48}$

$14 + 15 \times 4 = \boxed{74}$

$4 + 12 \times 1 = \boxed{16}$

$17 + 5 \times 2 = \boxed{27}$

$5 + 14 \times 1 = \boxed{19}$

$17 + 20 \times 4 = \boxed{97}$

$3 + 18 \times 2 = \boxed{39}$

$11 + 7 \times 1 = \boxed{18}$

$9 + 13 \times 1 = \boxed{22}$

$14 + 2 \times 1 = \boxed{16}$

$15 + 3 \times 1 = \boxed{18}$

$10 + 7 \times 3 = \boxed{31}$

$18 + 8 \times 4 = \boxed{50}$

$14 + 20 \times 2 = \boxed{54}$

$4 + 10 \times 3 = \boxed{34}$

$20 + 17 \times 3 = \boxed{71}$

$12 + 16 \times 2 = \boxed{44}$

$20 + 1 \times 3 = \boxed{23}$