

$16 + 16 \times 4 = \boxed{80}$

$18 + 5 \times 1 = \boxed{23}$

$1 + 10 \times 3 = \boxed{31}$

$9 + 1 \times 3 = \boxed{12}$

$13 + 11 \times 1 = \boxed{24}$

$9 + 20 \times 1 = \boxed{29}$

$15 + 20 \times 2 = \boxed{55}$

$5 + 9 \times 1 = \boxed{14}$

$9 + 11 \times 4 = \boxed{53}$

$10 + 19 \times 1 = \boxed{29}$

$1 + 13 \times 3 = \boxed{40}$

$10 + 17 \times 4 = \boxed{78}$

$6 + 18 \times 3 = \boxed{60}$

$8 + 12 \times 3 = \boxed{44}$

$15 + 3 \times 1 = \boxed{18}$

$6 + 15 \times 1 = \boxed{21}$

$18 + 1 \times 1 = \boxed{19}$

$16 + 5 \times 1 = \boxed{21}$

$7 + 17 \times 2 = \boxed{41}$

$1 + 19 \times 3 = \boxed{58}$

$7 + 1 \times 1 = \boxed{8}$

$1 + 11 \times 3 = \boxed{34}$

$15 + 9 \times 1 = \boxed{24}$

$18 + 18 \times 3 = \boxed{72}$