

$$16 + 2 \times 1 = \boxed{18} \quad 18 + 6 \times 1 = \boxed{24} \quad 19 + 6 \times 4 = \boxed{43}$$

$$8 + 16 \times 3 = \boxed{56} \quad 9 + 14 \times 4 = \boxed{65} \quad 14 + 12 \times 3 = \boxed{50}$$

$$1 + 17 \times 4 = \boxed{69} \quad 12 + 8 \times 4 = \boxed{44} \quad 6 + 17 \times 3 = \boxed{57}$$

$$5 + 6 \times 3 = \boxed{23} \quad 20 + 14 \times 4 = \boxed{76} \quad 9 + 5 \times 3 = \boxed{24}$$

$$9 + 10 \times 3 = \boxed{39} \quad 17 + 1 \times 2 = \boxed{19} \quad 13 + 14 \times 1 = \boxed{27}$$

$$2 + 16 \times 1 = \boxed{18} \quad 12 + 6 \times 3 = \boxed{30} \quad 5 + 20 \times 1 = \boxed{25}$$

$$9 + 2 \times 1 = \boxed{11} \quad 19 + 18 \times 4 = \boxed{91} \quad 17 + 3 \times 2 = \boxed{23}$$

$$15 + 16 \times 1 = \boxed{31} \quad 5 + 14 \times 2 = \boxed{33} \quad 3 + 1 \times 3 = \boxed{6}$$