

$15 + 13 \times 2 = \boxed{41}$

$8 + 10 \times 4 = \boxed{48}$

$4 + 10 \times 3 = \boxed{34}$

$16 + 5 \times 1 = \boxed{21}$

$12 + 9 \times 3 = \boxed{39}$

$2 + 7 \times 2 = \boxed{16}$

$6 + 15 \times 2 = \boxed{36}$

$18 + 4 \times 4 = \boxed{34}$

$14 + 7 \times 1 = \boxed{21}$

$2 + 14 \times 4 = \boxed{58}$

$6 + 20 \times 2 = \boxed{46}$

$6 + 10 \times 4 = \boxed{46}$

$5 + 9 \times 4 = \boxed{41}$

$17 + 4 \times 1 = \boxed{21}$

$4 + 20 \times 4 = \boxed{84}$

$2 + 13 \times 1 = \boxed{15}$

$18 + 6 \times 4 = \boxed{42}$

$20 + 1 \times 3 = \boxed{23}$

$6 + 20 \times 1 = \boxed{26}$

$16 + 10 \times 3 = \boxed{46}$

$17 + 17 \times 3 = \boxed{68}$

$17 + 18 \times 2 = \boxed{53}$

$12 + 17 \times 4 = \boxed{80}$

$9 + 9 \times 3 = \boxed{36}$