

$$1 + 9 \times 2 = \boxed{19} \quad 9 + 14 \times 1 = \boxed{23} \quad 18 + 7 \times 4 = \boxed{46}$$

$$19 + 6 \times 3 = \boxed{37} \quad 5 + 19 \times 4 = \boxed{81} \quad 7 + 11 \times 3 = \boxed{40}$$

$$2 + 13 \times 1 = \boxed{15} \quad 8 + 8 \times 2 = \boxed{24} \quad 9 + 10 \times 2 = \boxed{29}$$

$$2 + 11 \times 1 = \boxed{13} \quad 9 + 8 \times 2 = \boxed{25} \quad 2 + 2 \times 3 = \boxed{8}$$

$$16 + 4 \times 3 = \boxed{28} \quad 18 + 8 \times 1 = \boxed{26} \quad 17 + 6 \times 4 = \boxed{41}$$

$$2 + 16 \times 3 = \boxed{50} \quad 18 + 11 \times 2 = \boxed{40} \quad 12 + 6 \times 3 = \boxed{30}$$

$$13 + 14 \times 4 = \boxed{69} \quad 19 + 8 \times 2 = \boxed{35} \quad 20 + 11 \times 4 = \boxed{64}$$

$$9 + 17 \times 1 = \boxed{26} \quad 16 + 7 \times 3 = \boxed{37} \quad 13 + 7 \times 4 = \boxed{41}$$