

$$12 + 10 \times 4 = \boxed{52} \quad 10 + 7 \times 2 = \boxed{24} \quad 8 + 8 \times 3 = \boxed{32}$$

$$6 + 7 \times 1 = \boxed{13} \quad 4 + 3 \times 4 = \boxed{16} \quad 8 + 15 \times 3 = \boxed{53}$$

$$18 + 13 \times 4 = \boxed{70} \quad 15 + 9 \times 3 = \boxed{42} \quad 7 + 4 \times 1 = \boxed{11}$$

$$18 + 18 \times 4 = \boxed{90} \quad 12 + 2 \times 2 = \boxed{16} \quad 16 + 4 \times 3 = \boxed{28}$$

$$4 + 13 \times 1 = \boxed{17} \quad 7 + 9 \times 1 = \boxed{16} \quad 8 + 12 \times 3 = \boxed{44}$$

$$9 + 20 \times 1 = \boxed{29} \quad 8 + 2 \times 3 = \boxed{14} \quad 10 + 12 \times 1 = \boxed{22}$$

$$14 + 7 \times 4 = \boxed{42} \quad 6 + 15 \times 1 = \boxed{21} \quad 3 + 10 \times 1 = \boxed{13}$$

$$12 + 19 \times 2 = \boxed{50} \quad 8 + 3 \times 4 = \boxed{20} \quad 5 + 18 \times 3 = \boxed{59}$$