

$6 + 15 \times 2 = \boxed{36}$

$18 + 2 \times 2 = \boxed{22}$

$9 + 13 \times 3 = \boxed{48}$

$4 + 6 \times 2 = \boxed{16}$

$14 + 5 \times 1 = \boxed{19}$

$1 + 20 \times 1 = \boxed{21}$

$8 + 18 \times 1 = \boxed{26}$

$1 + 12 \times 4 = \boxed{49}$

$18 + 8 \times 2 = \boxed{34}$

$1 + 19 \times 2 = \boxed{39}$

$16 + 12 \times 1 = \boxed{28}$

$14 + 15 \times 3 = \boxed{59}$

$1 + 5 \times 2 = \boxed{11}$

$5 + 11 \times 3 = \boxed{38}$

$10 + 11 \times 1 = \boxed{21}$

$4 + 4 \times 2 = \boxed{12}$

$16 + 6 \times 2 = \boxed{28}$

$7 + 20 \times 1 = \boxed{27}$

$19 + 1 \times 3 = \boxed{22}$

$2 + 18 \times 4 = \boxed{74}$

$7 + 11 \times 2 = \boxed{29}$

$14 + 18 \times 4 = \boxed{86}$

$1 + 17 \times 4 = \boxed{69}$

$9 + 4 \times 1 = \boxed{13}$