

$18 + 8 \times 3 = \boxed{42}$

$15 + 13 \times 3 = \boxed{54}$

$8 + 6 \times 3 = \boxed{26}$

$10 + 3 \times 1 = \boxed{13}$

$2 + 15 \times 1 = \boxed{17}$

$2 + 3 \times 1 = \boxed{5}$

$15 + 10 \times 1 = \boxed{25}$

$13 + 12 \times 1 = \boxed{25}$

$7 + 20 \times 1 = \boxed{27}$

$12 + 18 \times 1 = \boxed{30}$

$16 + 9 \times 4 = \boxed{52}$

$19 + 3 \times 1 = \boxed{22}$

$15 + 4 \times 2 = \boxed{23}$

$10 + 11 \times 3 = \boxed{43}$

$9 + 18 \times 3 = \boxed{63}$

$6 + 6 \times 1 = \boxed{12}$

$2 + 17 \times 4 = \boxed{70}$

$12 + 6 \times 2 = \boxed{24}$

$2 + 3 \times 1 = \boxed{5}$

$7 + 19 \times 1 = \boxed{26}$

$8 + 20 \times 3 = \boxed{68}$

$4 + 15 \times 4 = \boxed{64}$

$12 + 19 \times 3 = \boxed{69}$

$1 + 8 \times 1 = \boxed{9}$