

$18 + 6 \times 1 = \boxed{24}$

$11 + 12 \times 1 = \boxed{23}$

$18 + 10 \times 3 = \boxed{48}$

$9 + 1 \times 1 = \boxed{10}$

$2 + 19 \times 4 = \boxed{78}$

$20 + 6 \times 2 = \boxed{32}$

$4 + 15 \times 3 = \boxed{49}$

$15 + 2 \times 1 = \boxed{17}$

$18 + 16 \times 2 = \boxed{50}$

$9 + 16 \times 2 = \boxed{41}$

$4 + 12 \times 1 = \boxed{16}$

$10 + 7 \times 4 = \boxed{38}$

$10 + 17 \times 4 = \boxed{78}$

$2 + 15 \times 1 = \boxed{17}$

$18 + 14 \times 2 = \boxed{46}$

$13 + 5 \times 2 = \boxed{23}$

$10 + 15 \times 3 = \boxed{55}$

$15 + 8 \times 3 = \boxed{39}$

$13 + 9 \times 1 = \boxed{22}$

$15 + 13 \times 4 = \boxed{67}$

$1 + 8 \times 4 = \boxed{33}$

$14 + 6 \times 1 = \boxed{20}$

$7 + 11 \times 1 = \boxed{18}$

$17 + 19 \times 1 = \boxed{36}$