

$7 + 1 \times 3 = \boxed{10}$

$8 + 12 \times 2 = \boxed{32}$

$11 + 5 \times 1 = \boxed{16}$

$10 + 3 \times 2 = \boxed{16}$

$9 + 12 \times 3 = \boxed{45}$

$10 + 11 \times 1 = \boxed{21}$

$11 + 20 \times 4 = \boxed{91}$

$10 + 6 \times 4 = \boxed{34}$

$6 + 20 \times 2 = \boxed{46}$

$3 + 9 \times 4 = \boxed{39}$

$8 + 19 \times 1 = \boxed{27}$

$11 + 15 \times 2 = \boxed{41}$

$1 + 6 \times 3 = \boxed{19}$

$14 + 19 \times 3 = \boxed{71}$

$1 + 16 \times 2 = \boxed{33}$

$13 + 19 \times 3 = \boxed{70}$

$6 + 19 \times 1 = \boxed{25}$

$17 + 4 \times 3 = \boxed{29}$

$18 + 18 \times 1 = \boxed{36}$

$6 + 17 \times 2 = \boxed{40}$

$6 + 1 \times 1 = \boxed{7}$

$18 + 18 \times 2 = \boxed{54}$

$16 + 20 \times 2 = \boxed{56}$

$12 + 15 \times 2 = \boxed{42}$