

$20 + 6 \times 2 = \boxed{32}$

$11 + 12 \times 4 = \boxed{59}$

$9 + 2 \times 3 = \boxed{15}$

$17 + 16 \times 4 = \boxed{81}$

$13 + 4 \times 3 = \boxed{25}$

$10 + 12 \times 2 = \boxed{34}$

$14 + 11 \times 4 = \boxed{58}$

$17 + 5 \times 3 = \boxed{32}$

$15 + 17 \times 4 = \boxed{83}$

$10 + 6 \times 3 = \boxed{28}$

$20 + 12 \times 3 = \boxed{56}$

$15 + 4 \times 2 = \boxed{23}$

$7 + 7 \times 3 = \boxed{28}$

$15 + 6 \times 4 = \boxed{39}$

$6 + 20 \times 4 = \boxed{86}$

$13 + 2 \times 4 = \boxed{21}$

$5 + 3 \times 4 = \boxed{17}$

$2 + 14 \times 2 = \boxed{30}$

$19 + 2 \times 2 = \boxed{23}$

$2 + 17 \times 2 = \boxed{36}$

$10 + 6 \times 4 = \boxed{34}$

$15 + 5 \times 3 = \boxed{30}$

$17 + 12 \times 1 = \boxed{29}$

$2 + 17 \times 3 = \boxed{53}$