

$6 + 14 \times 1 = \boxed{20}$

$15 + 11 \times 1 = \boxed{26}$

$3 + 14 \times 3 = \boxed{45}$

$16 + 10 \times 4 = \boxed{56}$

$8 + 8 \times 1 = \boxed{16}$

$9 + 7 \times 3 = \boxed{30}$

$4 + 9 \times 1 = \boxed{13}$

$14 + 11 \times 4 = \boxed{58}$

$17 + 2 \times 4 = \boxed{25}$

$17 + 15 \times 4 = \boxed{77}$

$15 + 9 \times 4 = \boxed{51}$

$15 + 11 \times 4 = \boxed{59}$

$16 + 15 \times 3 = \boxed{61}$

$4 + 8 \times 2 = \boxed{20}$

$14 + 11 \times 1 = \boxed{25}$

$20 + 19 \times 4 = \boxed{96}$

$19 + 19 \times 1 = \boxed{38}$

$6 + 8 \times 2 = \boxed{22}$

$9 + 19 \times 2 = \boxed{47}$

$19 + 12 \times 1 = \boxed{31}$

$8 + 14 \times 4 = \boxed{64}$

$9 + 9 \times 1 = \boxed{18}$

$18 + 10 \times 4 = \boxed{58}$

$12 + 19 \times 1 = \boxed{31}$