

$$11 + 20 \times 3 = \boxed{71} \quad 14 + 7 \times 4 = \boxed{42} \quad 3 + 11 \times 1 = \boxed{14}$$

$$9 + 18 \times 2 = \boxed{45} \quad 11 + 13 \times 1 = \boxed{24} \quad 20 + 9 \times 1 = \boxed{29}$$

$$18 + 15 \times 2 = \boxed{48} \quad 1 + 1 \times 2 = \boxed{3} \quad 1 + 18 \times 2 = \boxed{37}$$

$$12 + 5 \times 4 = \boxed{32} \quad 5 + 18 \times 4 = \boxed{77} \quad 8 + 5 \times 3 = \boxed{23}$$

$$3 + 15 \times 3 = \boxed{48} \quad 17 + 7 \times 2 = \boxed{31} \quad 3 + 14 \times 4 = \boxed{59}$$

$$11 + 20 \times 1 = \boxed{31} \quad 12 + 14 \times 4 = \boxed{68} \quad 9 + 1 \times 4 = \boxed{13}$$

$$20 + 10 \times 1 = \boxed{30} \quad 1 + 2 \times 3 = \boxed{7} \quad 9 + 18 \times 2 = \boxed{45}$$

$$14 + 17 \times 1 = \boxed{31} \quad 14 + 1 \times 4 = \boxed{18} \quad 18 + 1 \times 2 = \boxed{20}$$