

$$17 + 18 \times 1 = \boxed{35} \quad 19 + 12 \times 3 = \boxed{55} \quad 6 + 4 \times 3 = \boxed{18}$$

$$13 + 1 \times 1 = \boxed{14} \quad 4 + 20 \times 2 = \boxed{44} \quad 7 + 10 \times 1 = \boxed{17}$$

$$6 + 8 \times 4 = \boxed{38} \quad 9 + 15 \times 1 = \boxed{24} \quad 5 + 5 \times 3 = \boxed{20}$$

$$14 + 3 \times 4 = \boxed{26} \quad 20 + 3 \times 3 = \boxed{29} \quad 12 + 14 \times 3 = \boxed{54}$$

$$20 + 16 \times 4 = \boxed{84} \quad 6 + 7 \times 4 = \boxed{34} \quad 7 + 5 \times 1 = \boxed{12}$$

$$4 + 5 \times 2 = \boxed{14} \quad 4 + 2 \times 2 = \boxed{8} \quad 18 + 3 \times 3 = \boxed{27}$$

$$16 + 18 \times 4 = \boxed{88} \quad 15 + 7 \times 3 = \boxed{36} \quad 19 + 4 \times 1 = \boxed{23}$$

$$16 + 5 \times 3 = \boxed{31} \quad 4 + 19 \times 1 = \boxed{23} \quad 6 + 8 \times 4 = \boxed{38}$$