

$1 + 8 \times 1 = \boxed{9}$

$11 + 7 \times 3 = \boxed{32}$

$15 + 14 \times 4 = \boxed{71}$

$10 + 18 \times 1 = \boxed{28}$

$7 + 8 \times 4 = \boxed{39}$

$11 + 10 \times 4 = \boxed{51}$

$8 + 8 \times 4 = \boxed{40}$

$19 + 14 \times 2 = \boxed{47}$

$8 + 5 \times 2 = \boxed{18}$

$4 + 11 \times 4 = \boxed{48}$

$19 + 6 \times 2 = \boxed{31}$

$8 + 17 \times 1 = \boxed{25}$

$6 + 19 \times 2 = \boxed{44}$

$13 + 5 \times 1 = \boxed{18}$

$6 + 2 \times 3 = \boxed{12}$

$19 + 15 \times 2 = \boxed{49}$

$15 + 1 \times 2 = \boxed{17}$

$15 + 14 \times 3 = \boxed{57}$

$16 + 2 \times 3 = \boxed{22}$

$1 + 6 \times 4 = \boxed{25}$

$18 + 12 \times 1 = \boxed{30}$

$15 + 12 \times 4 = \boxed{63}$

$8 + 3 \times 1 = \boxed{11}$

$15 + 18 \times 4 = \boxed{87}$