

$18 + 3 \times 1 = \boxed{21}$

$9 + 15 \times 4 = \boxed{69}$

$5 + 3 \times 4 = \boxed{17}$

$10 + 9 \times 2 = \boxed{28}$

$2 + 16 \times 1 = \boxed{18}$

$20 + 20 \times 2 = \boxed{60}$

$15 + 6 \times 1 = \boxed{21}$

$10 + 15 \times 1 = \boxed{25}$

$11 + 12 \times 4 = \boxed{59}$

$18 + 14 \times 4 = \boxed{74}$

$3 + 8 \times 2 = \boxed{19}$

$16 + 9 \times 4 = \boxed{52}$

$10 + 12 \times 4 = \boxed{58}$

$10 + 12 \times 3 = \boxed{46}$

$8 + 5 \times 2 = \boxed{18}$

$9 + 19 \times 1 = \boxed{28}$

$11 + 5 \times 2 = \boxed{21}$

$10 + 16 \times 1 = \boxed{26}$

$18 + 3 \times 1 = \boxed{21}$

$1 + 3 \times 2 = \boxed{7}$

$17 + 14 \times 2 = \boxed{45}$

$5 + 20 \times 4 = \boxed{85}$

$11 + 18 \times 1 = \boxed{29}$

$11 + 10 \times 1 = \boxed{21}$