

$7 + 15 \times 3 = \boxed{52}$

$16 + 19 \times 1 = \boxed{35}$

$5 + 14 \times 1 = \boxed{19}$

$20 + 3 \times 3 = \boxed{29}$

$3 + 2 \times 3 = \boxed{9}$

$14 + 4 \times 1 = \boxed{18}$

$4 + 1 \times 3 = \boxed{7}$

$8 + 5 \times 3 = \boxed{23}$

$8 + 4 \times 3 = \boxed{20}$

$13 + 1 \times 4 = \boxed{17}$

$4 + 1 \times 2 = \boxed{6}$

$15 + 19 \times 1 = \boxed{34}$

$5 + 3 \times 4 = \boxed{17}$

$17 + 5 \times 3 = \boxed{32}$

$3 + 8 \times 4 = \boxed{35}$

$2 + 10 \times 3 = \boxed{32}$

$6 + 8 \times 4 = \boxed{38}$

$2 + 17 \times 2 = \boxed{36}$

$9 + 8 \times 2 = \boxed{25}$

$20 + 19 \times 4 = \boxed{96}$

$15 + 20 \times 3 = \boxed{75}$

$14 + 11 \times 1 = \boxed{25}$

$1 + 18 \times 2 = \boxed{37}$

$8 + 13 \times 2 = \boxed{34}$