

$15 + 20 \times 4 = \boxed{95}$

$10 + 12 \times 3 = \boxed{46}$

$9 + 1 \times 1 = \boxed{10}$

$1 + 11 \times 2 = \boxed{23}$

$14 + 10 \times 2 = \boxed{34}$

$6 + 7 \times 3 = \boxed{27}$

$7 + 4 \times 3 = \boxed{19}$

$7 + 20 \times 4 = \boxed{87}$

$5 + 9 \times 4 = \boxed{41}$

$14 + 18 \times 4 = \boxed{86}$

$9 + 10 \times 2 = \boxed{29}$

$6 + 3 \times 3 = \boxed{15}$

$9 + 16 \times 2 = \boxed{41}$

$20 + 17 \times 4 = \boxed{88}$

$12 + 17 \times 1 = \boxed{29}$

$16 + 6 \times 1 = \boxed{22}$

$1 + 2 \times 1 = \boxed{3}$

$20 + 7 \times 3 = \boxed{41}$

$5 + 10 \times 4 = \boxed{45}$

$10 + 9 \times 4 = \boxed{46}$

$3 + 7 \times 4 = \boxed{31}$

$20 + 2 \times 4 = \boxed{28}$

$7 + 4 \times 1 = \boxed{11}$

$7 + 19 \times 2 = \boxed{45}$