

$11 + 9 \times 3 = \boxed{38}$

$8 + 7 \times 3 = \boxed{29}$

$6 + 6 \times 4 = \boxed{30}$

$11 + 15 \times 2 = \boxed{41}$

$11 + 5 \times 2 = \boxed{21}$

$5 + 6 \times 2 = \boxed{17}$

$2 + 10 \times 3 = \boxed{32}$

$1 + 17 \times 4 = \boxed{69}$

$13 + 15 \times 2 = \boxed{43}$

$12 + 12 \times 3 = \boxed{48}$

$3 + 14 \times 3 = \boxed{45}$

$8 + 12 \times 2 = \boxed{32}$

$20 + 20 \times 1 = \boxed{40}$

$13 + 17 \times 1 = \boxed{30}$

$7 + 15 \times 3 = \boxed{52}$

$14 + 11 \times 2 = \boxed{36}$

$6 + 11 \times 2 = \boxed{28}$

$5 + 5 \times 3 = \boxed{20}$

$2 + 17 \times 3 = \boxed{53}$

$10 + 9 \times 3 = \boxed{37}$

$13 + 7 \times 3 = \boxed{34}$

$12 + 9 \times 3 = \boxed{39}$

$7 + 18 \times 2 = \boxed{43}$

$15 + 17 \times 2 = \boxed{49}$