

$13 + 7 \times 3 = \boxed{34}$

$7 + 20 \times 4 = \boxed{87}$

$11 + 4 \times 1 = \boxed{15}$

$15 + 10 \times 3 = \boxed{45}$

$11 + 1 \times 3 = \boxed{14}$

$17 + 4 \times 2 = \boxed{25}$

$2 + 17 \times 3 = \boxed{53}$

$18 + 13 \times 3 = \boxed{57}$

$13 + 2 \times 1 = \boxed{15}$

$9 + 18 \times 1 = \boxed{27}$

$19 + 4 \times 1 = \boxed{23}$

$12 + 13 \times 1 = \boxed{25}$

$3 + 11 \times 2 = \boxed{25}$

$7 + 13 \times 3 = \boxed{46}$

$3 + 19 \times 1 = \boxed{22}$

$17 + 18 \times 4 = \boxed{89}$

$15 + 17 \times 2 = \boxed{49}$

$9 + 14 \times 4 = \boxed{65}$

$20 + 9 \times 1 = \boxed{29}$

$3 + 6 \times 2 = \boxed{15}$

$10 + 2 \times 3 = \boxed{16}$

$18 + 14 \times 1 = \boxed{32}$

$9 + 10 \times 1 = \boxed{19}$

$12 + 5 \times 4 = \boxed{32}$