

$$14 + 16 \times 2 = \boxed{46} \quad 13 + 1 \times 1 = \boxed{14} \quad 1 + 18 \times 2 = \boxed{37}$$

$$11 + 19 \times 2 = \boxed{49} \quad 20 + 19 \times 2 = \boxed{58} \quad 6 + 1 \times 1 = \boxed{7}$$

$$16 + 12 \times 4 = \boxed{64} \quad 18 + 14 \times 1 = \boxed{32} \quad 13 + 1 \times 3 = \boxed{16}$$

$$12 + 13 \times 3 = \boxed{51} \quad 20 + 11 \times 4 = \boxed{64} \quad 8 + 8 \times 2 = \boxed{24}$$

$$16 + 4 \times 1 = \boxed{20} \quad 18 + 9 \times 3 = \boxed{45} \quad 13 + 11 \times 1 = \boxed{24}$$

$$1 + 10 \times 1 = \boxed{11} \quad 3 + 16 \times 1 = \boxed{19} \quad 19 + 13 \times 1 = \boxed{32}$$

$$2 + 18 \times 3 = \boxed{56} \quad 9 + 17 \times 2 = \boxed{43} \quad 16 + 20 \times 3 = \boxed{76}$$

$$1 + 18 \times 2 = \boxed{37} \quad 5 + 8 \times 2 = \boxed{21} \quad 11 + 18 \times 1 = \boxed{29}$$