

$$15 + 5 \times 3 = \boxed{30} \quad 14 + 8 \times 1 = \boxed{22} \quad 8 + 5 \times 1 = \boxed{13}$$

$$16 + 1 \times 2 = \boxed{18} \quad 3 + 6 \times 3 = \boxed{21} \quad 1 + 14 \times 2 = \boxed{29}$$

$$3 + 12 \times 1 = \boxed{15} \quad 18 + 11 \times 3 = \boxed{51} \quad 10 + 13 \times 3 = \boxed{49}$$

$$19 + 4 \times 3 = \boxed{31} \quad 10 + 20 \times 1 = \boxed{30} \quad 10 + 1 \times 2 = \boxed{12}$$

$$19 + 6 \times 2 = \boxed{31} \quad 12 + 9 \times 3 = \boxed{39} \quad 6 + 7 \times 1 = \boxed{13}$$

$$11 + 20 \times 2 = \boxed{51} \quad 2 + 15 \times 1 = \boxed{17} \quad 17 + 13 \times 1 = \boxed{30}$$

$$20 + 17 \times 4 = \boxed{88} \quad 13 + 5 \times 3 = \boxed{28} \quad 3 + 2 \times 1 = \boxed{5}$$

$$19 + 10 \times 1 = \boxed{29} \quad 9 + 5 \times 2 = \boxed{19} \quad 16 + 6 \times 2 = \boxed{28}$$