

$$15 + 17 \times 4 = \boxed{83} \quad 6 + 12 \times 3 = \boxed{42} \quad 16 + 10 \times 2 = \boxed{36}$$

$$19 + 2 \times 3 = \boxed{25} \quad 19 + 19 \times 1 = \boxed{38} \quad 11 + 18 \times 1 = \boxed{29}$$

$$5 + 13 \times 4 = \boxed{57} \quad 19 + 19 \times 3 = \boxed{76} \quad 12 + 12 \times 4 = \boxed{60}$$

$$3 + 17 \times 2 = \boxed{37} \quad 6 + 14 \times 2 = \boxed{34} \quad 15 + 17 \times 4 = \boxed{83}$$

$$18 + 18 \times 4 = \boxed{90} \quad 6 + 4 \times 2 = \boxed{14} \quad 18 + 10 \times 3 = \boxed{48}$$

$$7 + 6 \times 1 = \boxed{13} \quad 11 + 7 \times 3 = \boxed{32} \quad 17 + 1 \times 2 = \boxed{19}$$

$$8 + 4 \times 1 = \boxed{12} \quad 6 + 2 \times 3 = \boxed{12} \quad 12 + 19 \times 4 = \boxed{88}$$

$$1 + 1 \times 4 = \boxed{5} \quad 16 + 14 \times 1 = \boxed{30} \quad 12 + 15 \times 2 = \boxed{42}$$