

$20 + 17 \times 3 = \boxed{71}$

$16 + 19 \times 4 = \boxed{92}$

$10 + 19 \times 4 = \boxed{86}$

$4 + 7 \times 2 = \boxed{18}$

$12 + 2 \times 2 = \boxed{16}$

$20 + 16 \times 1 = \boxed{36}$

$4 + 1 \times 4 = \boxed{8}$

$5 + 3 \times 2 = \boxed{11}$

$4 + 5 \times 4 = \boxed{24}$

$8 + 18 \times 1 = \boxed{26}$

$13 + 17 \times 4 = \boxed{81}$

$8 + 2 \times 1 = \boxed{10}$

$1 + 6 \times 3 = \boxed{19}$

$4 + 18 \times 2 = \boxed{40}$

$13 + 4 \times 1 = \boxed{17}$

$13 + 13 \times 1 = \boxed{26}$

$14 + 16 \times 1 = \boxed{30}$

$3 + 1 \times 4 = \boxed{7}$

$13 + 6 \times 1 = \boxed{19}$

$11 + 12 \times 4 = \boxed{59}$

$8 + 17 \times 2 = \boxed{42}$

$12 + 18 \times 2 = \boxed{48}$

$11 + 19 \times 4 = \boxed{87}$

$3 + 10 \times 3 = \boxed{33}$