www.das-bastelteam.de

15 + 10 x 4 = $\boxed{55}$ 6 + 12 x 1 = $\boxed{18}$ 15 + 18 x 3 = $\boxed{69}$

18 + 20 x 1 = $\boxed{38}$ 7 + 1 x 4 = $\boxed{11}$ 14 + 13 x 1 = $\boxed{27}$

8 + 1 x 1 = $\boxed{9}$ 2 + 8 x 1 = $\boxed{10}$ 11 + 15 x 4 = $\boxed{71}$

20 + 11 x 1 = $\boxed{31}$ 16 + 15 x 1 = $\boxed{31}$ 14 + 1 x 3 = $\boxed{17}$

10 + 14 x 4 = $\boxed{66}$ 11 + 18 x 3 = $\boxed{65}$ 17 + 15 x 3 = $\boxed{62}$

15 + 6 x 1 = $\boxed{21}$ 18 + 9 x 4 = $\boxed{54}$ 1 + 18 x 4 = $\boxed{73}$

19 + 7 x 3 = $\boxed{40}$ 15 + 2 x 2 = $\boxed{19}$ 17 + 20 x 3 = $\boxed{77}$

18 + 4 x 2 = $\boxed{26}$ 1 + 7 x 1 = $\boxed{8}$ 14 + 16 x 2 = $\boxed{46}$