

$15 + 15 \times 4 = \boxed{75}$

$13 + 2 \times 3 = \boxed{19}$

$18 + 3 \times 4 = \boxed{30}$

$10 + 12 \times 4 = \boxed{58}$

$5 + 4 \times 1 = \boxed{9}$

$13 + 9 \times 2 = \boxed{31}$

$5 + 16 \times 4 = \boxed{69}$

$7 + 2 \times 1 = \boxed{9}$

$9 + 10 \times 2 = \boxed{29}$

$4 + 14 \times 4 = \boxed{60}$

$10 + 12 \times 3 = \boxed{46}$

$6 + 19 \times 4 = \boxed{82}$

$11 + 13 \times 1 = \boxed{24}$

$12 + 12 \times 3 = \boxed{48}$

$10 + 7 \times 1 = \boxed{17}$

$5 + 11 \times 4 = \boxed{49}$

$4 + 3 \times 4 = \boxed{16}$

$13 + 5 \times 2 = \boxed{23}$

$14 + 7 \times 1 = \boxed{21}$

$16 + 16 \times 2 = \boxed{48}$

$11 + 3 \times 2 = \boxed{17}$

$11 + 6 \times 1 = \boxed{17}$

$20 + 6 \times 4 = \boxed{44}$

$19 + 2 \times 2 = \boxed{23}$