

$$13 + 5 \times 4 = \boxed{33} \quad 2 + 7 \times 3 = \boxed{23} \quad 1 + 5 \times 2 = \boxed{11}$$

$$2 + 10 \times 3 = \boxed{32} \quad 13 + 1 \times 2 = \boxed{15} \quad 19 + 15 \times 4 = \boxed{79}$$

$$13 + 12 \times 1 = \boxed{25} \quad 19 + 6 \times 2 = \boxed{31} \quad 2 + 12 \times 1 = \boxed{14}$$

$$16 + 16 \times 4 = \boxed{80} \quad 7 + 10 \times 2 = \boxed{27} \quad 15 + 13 \times 4 = \boxed{67}$$

$$3 + 19 \times 2 = \boxed{41} \quad 18 + 3 \times 1 = \boxed{21} \quad 20 + 16 \times 4 = \boxed{84}$$

$$11 + 19 \times 2 = \boxed{49} \quad 7 + 12 \times 4 = \boxed{55} \quad 2 + 19 \times 2 = \boxed{40}$$

$$20 + 15 \times 3 = \boxed{65} \quad 17 + 1 \times 3 = \boxed{20} \quad 20 + 13 \times 1 = \boxed{33}$$

$$13 + 18 \times 3 = \boxed{67} \quad 6 + 3 \times 4 = \boxed{18} \quad 14 + 8 \times 4 = \boxed{46}$$