

$$12 + 1 \times 3 = \boxed{15} \quad 8 + 10 \times 1 = \boxed{18} \quad 17 + 4 \times 4 = \boxed{33}$$

$$8 + 20 \times 2 = \boxed{48} \quad 8 + 17 \times 1 = \boxed{25} \quad 2 + 17 \times 1 = \boxed{19}$$

$$3 + 7 \times 4 = \boxed{31} \quad 3 + 3 \times 1 = \boxed{6} \quad 3 + 15 \times 4 = \boxed{63}$$

$$13 + 8 \times 4 = \boxed{45} \quad 11 + 18 \times 3 = \boxed{65} \quad 4 + 18 \times 1 = \boxed{22}$$

$$1 + 15 \times 1 = \boxed{16} \quad 5 + 17 \times 1 = \boxed{22} \quad 20 + 12 \times 2 = \boxed{44}$$

$$10 + 13 \times 4 = \boxed{62} \quad 15 + 8 \times 4 = \boxed{47} \quad 16 + 6 \times 4 = \boxed{40}$$

$$17 + 16 \times 4 = \boxed{81} \quad 13 + 7 \times 2 = \boxed{27} \quad 8 + 14 \times 2 = \boxed{36}$$

$$9 + 8 \times 3 = \boxed{33} \quad 2 + 5 \times 2 = \boxed{12} \quad 13 + 6 \times 3 = \boxed{31}$$