

$$16 + 5 \times 3 = \boxed{31} \quad 11 + 15 \times 3 = \boxed{56} \quad 20 + 8 \times 2 = \boxed{36}$$

$$18 + 13 \times 4 = \boxed{70} \quad 19 + 4 \times 4 = \boxed{35} \quad 5 + 14 \times 1 = \boxed{19}$$

$$12 + 9 \times 4 = \boxed{48} \quad 13 + 16 \times 2 = \boxed{45} \quad 14 + 11 \times 2 = \boxed{36}$$

$$12 + 8 \times 4 = \boxed{44} \quad 7 + 15 \times 1 = \boxed{22} \quad 1 + 12 \times 1 = \boxed{13}$$

$$2 + 7 \times 2 = \boxed{16} \quad 17 + 10 \times 2 = \boxed{37} \quad 4 + 20 \times 4 = \boxed{84}$$

$$20 + 9 \times 3 = \boxed{47} \quad 17 + 1 \times 4 = \boxed{21} \quad 16 + 4 \times 3 = \boxed{28}$$

$$11 + 12 \times 4 = \boxed{59} \quad 2 + 6 \times 2 = \boxed{14} \quad 3 + 16 \times 2 = \boxed{35}$$

$$14 + 3 \times 1 = \boxed{17} \quad 6 + 5 \times 2 = \boxed{16} \quad 8 + 10 \times 3 = \boxed{38}$$