

$$18 + 16 \times 2 = \boxed{50} \quad 7 + 12 \times 4 = \boxed{55} \quad 4 + 7 \times 1 = \boxed{11}$$

$$6 + 10 \times 3 = \boxed{36} \quad 15 + 9 \times 3 = \boxed{42} \quad 8 + 12 \times 4 = \boxed{56}$$

$$4 + 13 \times 1 = \boxed{17} \quad 10 + 10 \times 2 = \boxed{30} \quad 4 + 2 \times 1 = \boxed{6}$$

$$15 + 9 \times 3 = \boxed{42} \quad 11 + 16 \times 3 = \boxed{59} \quad 18 + 5 \times 4 = \boxed{38}$$

$$11 + 16 \times 3 = \boxed{59} \quad 12 + 17 \times 4 = \boxed{80} \quad 3 + 12 \times 1 = \boxed{15}$$

$$11 + 4 \times 3 = \boxed{23} \quad 7 + 2 \times 3 = \boxed{13} \quad 16 + 19 \times 3 = \boxed{73}$$

$$6 + 5 \times 4 = \boxed{26} \quad 20 + 5 \times 1 = \boxed{25} \quad 15 + 20 \times 3 = \boxed{75}$$

$$12 + 8 \times 2 = \boxed{28} \quad 1 + 13 \times 2 = \boxed{27} \quad 4 + 16 \times 1 = \boxed{20}$$