

$20 + 20 \times 3 = \boxed{80}$

$10 + 19 \times 1 = \boxed{29}$

$11 + 3 \times 4 = \boxed{23}$

$6 + 2 \times 4 = \boxed{14}$

$19 + 16 \times 3 = \boxed{67}$

$9 + 9 \times 1 = \boxed{18}$

$11 + 4 \times 3 = \boxed{23}$

$9 + 9 \times 1 = \boxed{18}$

$15 + 5 \times 4 = \boxed{35}$

$5 + 19 \times 3 = \boxed{62}$

$20 + 14 \times 2 = \boxed{48}$

$8 + 13 \times 3 = \boxed{47}$

$9 + 8 \times 4 = \boxed{41}$

$5 + 3 \times 2 = \boxed{11}$

$16 + 10 \times 4 = \boxed{56}$

$5 + 4 \times 2 = \boxed{13}$

$15 + 15 \times 4 = \boxed{75}$

$3 + 3 \times 4 = \boxed{15}$

$6 + 16 \times 4 = \boxed{70}$

$9 + 19 \times 3 = \boxed{66}$

$17 + 7 \times 1 = \boxed{24}$

$7 + 12 \times 1 = \boxed{19}$

$10 + 8 \times 4 = \boxed{42}$

$2 + 6 \times 3 = \boxed{20}$