

$$3 + 18 \times 3 = \boxed{57}$$

$$11 + 11 \times 1 = \boxed{22}$$

$$20 + 3 \times 4 = \boxed{32}$$

$$5 + 9 \times 1 = \boxed{14}$$

$$13 + 10 \times 2 = \boxed{33}$$

$$2 + 15 \times 2 = \boxed{32}$$

$$8 + 15 \times 3 = \boxed{53}$$

$$1 + 17 \times 3 = \boxed{52}$$

$$9 + 1 \times 2 = \boxed{11}$$

$$8 + 10 \times 2 = \boxed{28}$$

$$6 + 12 \times 4 = \boxed{54}$$

$$20 + 5 \times 3 = \boxed{35}$$

$$16 + 12 \times 2 = \boxed{40}$$

$$12 + 10 \times 4 = \boxed{52}$$

$$13 + 11 \times 2 = \boxed{35}$$

$$2 + 20 \times 2 = \boxed{42}$$

$$7 + 13 \times 2 = \boxed{33}$$

$$12 + 18 \times 3 = \boxed{66}$$

$$15 + 18 \times 1 = \boxed{33}$$

$$18 + 1 \times 3 = \boxed{21}$$

$$4 + 6 \times 2 = \boxed{16}$$

$$13 + 7 \times 2 = \boxed{27}$$

$$12 + 6 \times 4 = \boxed{36}$$

$$9 + 16 \times 2 = \boxed{41}$$