

$$5 + 9 \times 2 = \boxed{23} \quad 13 + 6 \times 4 = \boxed{37} \quad 8 + 8 \times 4 = \boxed{40}$$

$$14 + 4 \times 3 = \boxed{26} \quad 12 + 11 \times 1 = \boxed{23} \quad 3 + 5 \times 1 = \boxed{8}$$

$$15 + 7 \times 2 = \boxed{29} \quad 15 + 9 \times 4 = \boxed{51} \quad 18 + 15 \times 4 = \boxed{78}$$

$$10 + 7 \times 2 = \boxed{24} \quad 5 + 14 \times 3 = \boxed{47} \quad 2 + 5 \times 4 = \boxed{22}$$

$$8 + 2 \times 1 = \boxed{10} \quad 19 + 7 \times 4 = \boxed{47} \quad 15 + 5 \times 1 = \boxed{20}$$

$$14 + 2 \times 3 = \boxed{20} \quad 13 + 1 \times 4 = \boxed{17} \quad 6 + 7 \times 4 = \boxed{34}$$

$$13 + 5 \times 2 = \boxed{23} \quad 4 + 16 \times 4 = \boxed{68} \quad 17 + 14 \times 3 = \boxed{59}$$

$$15 + 1 \times 1 = \boxed{16} \quad 19 + 10 \times 2 = \boxed{39} \quad 10 + 17 \times 4 = \boxed{78}$$