

$19 + 15 \times 1 = \boxed{34}$

$7 + 14 \times 4 = \boxed{63}$

$17 + 17 \times 4 = \boxed{85}$

$4 + 17 \times 2 = \boxed{38}$

$4 + 19 \times 2 = \boxed{42}$

$3 + 6 \times 3 = \boxed{21}$

$3 + 2 \times 4 = \boxed{11}$

$10 + 7 \times 1 = \boxed{17}$

$16 + 19 \times 3 = \boxed{73}$

$18 + 11 \times 1 = \boxed{29}$

$10 + 19 \times 1 = \boxed{29}$

$14 + 8 \times 3 = \boxed{38}$

$20 + 15 \times 3 = \boxed{65}$

$20 + 2 \times 4 = \boxed{28}$

$17 + 4 \times 4 = \boxed{33}$

$19 + 7 \times 1 = \boxed{26}$

$9 + 17 \times 4 = \boxed{77}$

$3 + 2 \times 3 = \boxed{9}$

$11 + 2 \times 4 = \boxed{19}$

$14 + 3 \times 2 = \boxed{20}$

$5 + 7 \times 4 = \boxed{33}$

$13 + 4 \times 1 = \boxed{17}$

$10 + 8 \times 1 = \boxed{18}$

$20 + 4 \times 2 = \boxed{28}$