

$16 + 18 \times 3 = \boxed{70}$

$1 + 15 \times 4 = \boxed{61}$

$11 + 4 \times 1 = \boxed{15}$

$18 + 4 \times 4 = \boxed{34}$

$15 + 3 \times 4 = \boxed{27}$

$14 + 6 \times 1 = \boxed{20}$

$10 + 5 \times 2 = \boxed{20}$

$2 + 1 \times 2 = \boxed{4}$

$14 + 10 \times 2 = \boxed{34}$

$3 + 1 \times 2 = \boxed{5}$

$12 + 14 \times 1 = \boxed{26}$

$11 + 10 \times 2 = \boxed{31}$

$16 + 18 \times 2 = \boxed{52}$

$15 + 13 \times 1 = \boxed{28}$

$14 + 8 \times 2 = \boxed{30}$

$6 + 19 \times 1 = \boxed{25}$

$14 + 20 \times 3 = \boxed{74}$

$4 + 6 \times 2 = \boxed{16}$

$6 + 10 \times 1 = \boxed{16}$

$18 + 6 \times 2 = \boxed{30}$

$11 + 15 \times 1 = \boxed{26}$

$16 + 12 \times 3 = \boxed{52}$

$4 + 18 \times 3 = \boxed{58}$

$7 + 19 \times 3 = \boxed{64}$