

$15 + 16 \times 1 = \boxed{31}$

$2 + 10 \times 3 = \boxed{32}$

$9 + 9 \times 4 = \boxed{45}$

$18 + 7 \times 1 = \boxed{25}$

$15 + 18 \times 1 = \boxed{33}$

$2 + 13 \times 1 = \boxed{15}$

$4 + 13 \times 1 = \boxed{17}$

$11 + 1 \times 3 = \boxed{14}$

$8 + 19 \times 2 = \boxed{46}$

$8 + 14 \times 2 = \boxed{36}$

$4 + 15 \times 1 = \boxed{19}$

$8 + 10 \times 1 = \boxed{18}$

$18 + 2 \times 2 = \boxed{22}$

$4 + 6 \times 1 = \boxed{10}$

$10 + 9 \times 3 = \boxed{37}$

$10 + 3 \times 3 = \boxed{19}$

$18 + 17 \times 4 = \boxed{86}$

$7 + 11 \times 1 = \boxed{18}$

$7 + 2 \times 3 = \boxed{13}$

$7 + 17 \times 2 = \boxed{41}$

$10 + 4 \times 3 = \boxed{22}$

$1 + 4 \times 2 = \boxed{9}$

$15 + 9 \times 1 = \boxed{24}$

$20 + 2 \times 2 = \boxed{24}$