

$11 + 14 \times 1 = \boxed{25}$

$20 + 12 \times 3 = \boxed{56}$

$12 + 20 \times 2 = \boxed{52}$

$13 + 14 \times 4 = \boxed{69}$

$14 + 20 \times 3 = \boxed{74}$

$18 + 5 \times 1 = \boxed{23}$

$6 + 19 \times 3 = \boxed{63}$

$5 + 14 \times 1 = \boxed{19}$

$13 + 17 \times 3 = \boxed{64}$

$13 + 19 \times 1 = \boxed{32}$

$8 + 8 \times 2 = \boxed{24}$

$13 + 13 \times 4 = \boxed{65}$

$11 + 9 \times 3 = \boxed{38}$

$11 + 6 \times 1 = \boxed{17}$

$18 + 3 \times 1 = \boxed{21}$

$18 + 17 \times 2 = \boxed{52}$

$1 + 5 \times 1 = \boxed{6}$

$9 + 10 \times 1 = \boxed{19}$

$2 + 8 \times 2 = \boxed{18}$

$11 + 6 \times 2 = \boxed{23}$

$7 + 5 \times 4 = \boxed{27}$

$11 + 4 \times 4 = \boxed{27}$

$19 + 19 \times 2 = \boxed{57}$

$13 + 7 \times 3 = \boxed{34}$