

$3 + 12 \times 4 = \boxed{51}$

$12 + 2 \times 4 = \boxed{20}$

$2 + 8 \times 1 = \boxed{10}$

$18 + 11 \times 1 = \boxed{29}$

$14 + 11 \times 3 = \boxed{47}$

$15 + 15 \times 2 = \boxed{45}$

$19 + 9 \times 4 = \boxed{55}$

$16 + 15 \times 1 = \boxed{31}$

$15 + 2 \times 4 = \boxed{23}$

$3 + 2 \times 2 = \boxed{7}$

$7 + 8 \times 4 = \boxed{39}$

$10 + 1 \times 1 = \boxed{11}$

$9 + 5 \times 1 = \boxed{14}$

$4 + 16 \times 2 = \boxed{36}$

$7 + 20 \times 2 = \boxed{47}$

$19 + 17 \times 2 = \boxed{53}$

$8 + 11 \times 2 = \boxed{30}$

$13 + 1 \times 2 = \boxed{15}$

$5 + 13 \times 2 = \boxed{31}$

$15 + 1 \times 3 = \boxed{18}$

$17 + 1 \times 1 = \boxed{18}$

$14 + 9 \times 3 = \boxed{41}$

$20 + 20 \times 3 = \boxed{80}$

$19 + 1 \times 2 = \boxed{21}$