

$11 + 17 \times 1 = \boxed{28}$

$3 + 1 \times 1 = \boxed{4}$

$2 + 14 \times 4 = \boxed{58}$

$3 + 18 \times 1 = \boxed{21}$

$17 + 12 \times 3 = \boxed{53}$

$2 + 11 \times 1 = \boxed{13}$

$1 + 4 \times 3 = \boxed{13}$

$1 + 7 \times 1 = \boxed{8}$

$19 + 16 \times 1 = \boxed{35}$

$6 + 2 \times 2 = \boxed{10}$

$20 + 10 \times 4 = \boxed{60}$

$13 + 5 \times 1 = \boxed{18}$

$1 + 10 \times 2 = \boxed{21}$

$19 + 7 \times 3 = \boxed{40}$

$17 + 7 \times 2 = \boxed{31}$

$18 + 1 \times 1 = \boxed{19}$

$17 + 4 \times 3 = \boxed{29}$

$16 + 11 \times 2 = \boxed{38}$

$20 + 1 \times 1 = \boxed{21}$

$8 + 13 \times 1 = \boxed{21}$

$10 + 20 \times 4 = \boxed{90}$

$5 + 5 \times 4 = \boxed{25}$

$8 + 8 \times 4 = \boxed{40}$

$2 + 8 \times 3 = \boxed{26}$