

$20 + 15 \times 4 = \boxed{80}$

$14 + 20 \times 3 = \boxed{74}$

$4 + 3 \times 3 = \boxed{13}$

$8 + 9 \times 1 = \boxed{17}$

$3 + 9 \times 3 = \boxed{30}$

$5 + 15 \times 2 = \boxed{35}$

$17 + 3 \times 4 = \boxed{29}$

$20 + 19 \times 2 = \boxed{58}$

$6 + 4 \times 4 = \boxed{22}$

$14 + 14 \times 4 = \boxed{70}$

$13 + 11 \times 4 = \boxed{57}$

$18 + 2 \times 2 = \boxed{22}$

$11 + 2 \times 2 = \boxed{15}$

$4 + 10 \times 1 = \boxed{14}$

$9 + 3 \times 1 = \boxed{12}$

$2 + 5 \times 1 = \boxed{7}$

$13 + 12 \times 3 = \boxed{49}$

$12 + 6 \times 3 = \boxed{30}$

$14 + 5 \times 1 = \boxed{19}$

$3 + 6 \times 2 = \boxed{15}$

$13 + 16 \times 3 = \boxed{61}$

$3 + 16 \times 2 = \boxed{35}$

$6 + 11 \times 4 = \boxed{50}$

$1 + 13 \times 3 = \boxed{40}$