

$$11 + 16 \times 4 = \boxed{75} \quad 18 + 8 \times 2 = \boxed{34} \quad 15 + 10 \times 4 = \boxed{55}$$

$$11 + 4 \times 3 = \boxed{23} \quad 15 + 6 \times 2 = \boxed{27} \quad 17 + 14 \times 2 = \boxed{45}$$

$$3 + 14 \times 2 = \boxed{31} \quad 12 + 12 \times 4 = \boxed{60} \quad 12 + 17 \times 2 = \boxed{46}$$

$$1 + 19 \times 1 = \boxed{20} \quad 18 + 14 \times 2 = \boxed{46} \quad 18 + 14 \times 2 = \boxed{46}$$

$$6 + 8 \times 1 = \boxed{14} \quad 16 + 14 \times 1 = \boxed{30} \quad 17 + 7 \times 1 = \boxed{24}$$

$$8 + 1 \times 4 = \boxed{12} \quad 9 + 12 \times 2 = \boxed{33} \quad 17 + 4 \times 4 = \boxed{33}$$

$$8 + 19 \times 2 = \boxed{46} \quad 14 + 9 \times 3 = \boxed{41} \quad 5 + 7 \times 4 = \boxed{33}$$

$$10 + 1 \times 2 = \boxed{12} \quad 10 + 4 \times 1 = \boxed{14} \quad 16 + 7 \times 2 = \boxed{30}$$