

$4 + 8 \times 3 = \boxed{28}$

$18 + 4 \times 3 = \boxed{30}$

$13 + 14 \times 1 = \boxed{27}$

$14 + 3 \times 2 = \boxed{20}$

$15 + 7 \times 1 = \boxed{22}$

$1 + 17 \times 2 = \boxed{35}$

$10 + 15 \times 4 = \boxed{70}$

$12 + 7 \times 2 = \boxed{26}$

$16 + 18 \times 2 = \boxed{52}$

$10 + 4 \times 1 = \boxed{14}$

$19 + 14 \times 4 = \boxed{75}$

$6 + 12 \times 2 = \boxed{30}$

$10 + 1 \times 3 = \boxed{13}$

$10 + 18 \times 1 = \boxed{28}$

$18 + 7 \times 3 = \boxed{39}$

$15 + 8 \times 3 = \boxed{39}$

$9 + 7 \times 4 = \boxed{37}$

$19 + 2 \times 1 = \boxed{21}$

$16 + 19 \times 2 = \boxed{54}$

$11 + 12 \times 4 = \boxed{59}$

$18 + 17 \times 3 = \boxed{69}$

$20 + 10 \times 3 = \boxed{50}$

$11 + 6 \times 3 = \boxed{29}$

$15 + 12 \times 3 = \boxed{51}$