

$1 + 3 \times 2 = \boxed{7}$

$7 + 11 \times 4 = \boxed{51}$

$16 + 11 \times 1 = \boxed{27}$

$15 + 7 \times 1 = \boxed{22}$

$18 + 12 \times 2 = \boxed{42}$

$16 + 3 \times 1 = \boxed{19}$

$12 + 20 \times 1 = \boxed{32}$

$8 + 3 \times 3 = \boxed{17}$

$2 + 1 \times 4 = \boxed{6}$

$18 + 5 \times 1 = \boxed{23}$

$18 + 16 \times 3 = \boxed{66}$

$4 + 19 \times 3 = \boxed{61}$

$17 + 9 \times 1 = \boxed{26}$

$1 + 13 \times 2 = \boxed{27}$

$11 + 12 \times 3 = \boxed{47}$

$4 + 2 \times 1 = \boxed{6}$

$14 + 8 \times 2 = \boxed{30}$

$18 + 8 \times 1 = \boxed{26}$

$2 + 16 \times 3 = \boxed{50}$

$18 + 10 \times 1 = \boxed{28}$

$19 + 18 \times 4 = \boxed{91}$

$16 + 4 \times 3 = \boxed{28}$

$6 + 2 \times 4 = \boxed{14}$

$7 + 12 \times 4 = \boxed{55}$