

$$14 + 14 \times 1 = \boxed{28} \quad 10 + 11 \times 1 = \boxed{21} \quad 15 + 20 \times 2 = \boxed{55}$$

$$2 + 2 \times 1 = \boxed{4} \quad 14 + 2 \times 2 = \boxed{18} \quad 14 + 8 \times 3 = \boxed{38}$$

$$12 + 3 \times 1 = \boxed{15} \quad 11 + 13 \times 1 = \boxed{24} \quad 12 + 15 \times 2 = \boxed{42}$$

$$8 + 9 \times 1 = \boxed{17} \quad 20 + 8 \times 3 = \boxed{44} \quad 9 + 4 \times 3 = \boxed{21}$$

$$11 + 14 \times 1 = \boxed{25} \quad 17 + 5 \times 2 = \boxed{27} \quad 17 + 11 \times 1 = \boxed{28}$$

$$17 + 4 \times 2 = \boxed{25} \quad 6 + 9 \times 1 = \boxed{15} \quad 18 + 1 \times 2 = \boxed{20}$$

$$12 + 17 \times 2 = \boxed{46} \quad 5 + 11 \times 2 = \boxed{27} \quad 18 + 2 \times 1 = \boxed{20}$$

$$16 + 9 \times 3 = \boxed{43} \quad 2 + 2 \times 2 = \boxed{6} \quad 14 + 13 \times 1 = \boxed{27}$$