

$4 + 12 \times 2 = \boxed{28}$

$17 + 6 \times 4 = \boxed{41}$

$2 + 19 \times 3 = \boxed{59}$

$16 + 13 \times 2 = \boxed{42}$

$7 + 3 \times 2 = \boxed{13}$

$18 + 15 \times 3 = \boxed{63}$

$18 + 17 \times 1 = \boxed{35}$

$3 + 10 \times 1 = \boxed{13}$

$11 + 12 \times 4 = \boxed{59}$

$2 + 8 \times 4 = \boxed{34}$

$7 + 10 \times 3 = \boxed{37}$

$12 + 11 \times 3 = \boxed{45}$

$18 + 19 \times 3 = \boxed{75}$

$14 + 20 \times 2 = \boxed{54}$

$9 + 13 \times 2 = \boxed{35}$

$4 + 2 \times 2 = \boxed{8}$

$3 + 16 \times 2 = \boxed{35}$

$9 + 13 \times 2 = \boxed{35}$

$10 + 11 \times 4 = \boxed{54}$

$8 + 3 \times 4 = \boxed{20}$

$8 + 2 \times 3 = \boxed{14}$

$15 + 1 \times 1 = \boxed{16}$

$10 + 1 \times 2 = \boxed{12}$

$6 + 2 \times 3 = \boxed{12}$